

CONTENTS

1. INTRODUCTION.....	9
2. BASIC STRUCTURES OF GAS BOILERS WITH FINNED TUBES.....	17
3. FINNED TUBES.....	33
4. PRODUCTION TECHNOLOGIES OF FINNED TUBES.....	55
4.1. Mechanical crimping of the tubes.....	55
4.2. Production technology of finned tubes in the process of plastic processing	60
4.3. Finned tubes brazing technology.....	67
4.4. Finned tubes welding technology.....	70
4.5. Finned tubes arc welding technology.....	74
4.5.1. Finned tubes welding technology with MAG method	75
4.6. Finned tubes laser welding technology.....	89
4.6.1. Modern lasers used as heat sources in welding processes	90
4.6.2. Selection of laser type for finned tubes welding.....	100
4.6.3. Simulation of the process of finned tubes welding - temperature field, stress field and deformation during welding.....	123
4.6.4. Automated process of laser welding of finned tubes.....	130
5. QUALITY REQUIREMENTS AND ACCEPTANCE REGULATIONS FOR FINNED TUBES.....	145
6. PROPERTIES OF WELDED FINNED TUBES.....	157
6.1. Mechanical properties.....	157
6.2. Corrosion resistance of finned tubes.....	162
7. ECONOMIC ASPECTS OF MANUFACTURING FINNED TUBES.....	175
8. FINNED TUBES - DIRECTIONS OF DEVELOPMENT.....	178
Abstract.....	193